Assembly Instructions for Sliding Windows

Install these windows into an existing wood frame, an opening with frame and sash removed, or into existing metal frames from either side or outside the home. Windows direct moisture inside or outside the home. Installations into the rough framing are more easily done from the home's exterior. Weep holes direct moisture out of the window frame and must be placed at the sill on the exterior of the opening.

1. Be sure replacement window dimensions are correct before removing old frames or sashes.
2. Place the window in the opening for a test fit. Include the head expander if one will be used.
3. Check the opening for square and repair any defects before proceeding. The sill of the rough opening must be in continuous level condition to provide support the entire length of the vinyl window. Level using a continuous shim or level the sill plate itself. Use wood blocking with existing metal frames.
4. For head expanders, apply a bead of sealant the entire length of the existing frame head. Seat the head expander into the sealant expander if one will be used.
5. IMPORTANT: For Edgemont Slider Windows, install and caulk sill angle.
   - Cut and place fiberglass insulation into the gap around the new replacement window frame where it meets the existing frame. This reveal between the sash and jamb should be even.
   - Stuff pre-cut strips of fiberglass insulation into the gap around the new replacement window and the rough framing (or the existing frame). Finish with the interior and/or exterior trim.
   - Screws must penetrate sub-framing by 1" or greater. Screws, fasten one of the upper corners of the jamb to the opening through one of the pre-drilled holes in the frame jamb. Hold the window tightly against the stop while fastening. Shim at each fastener location. (For larger windows, secure the head by installing screws into the inner head sash track with one screw at the meeting sill.) Do not over-tighten screws, as doing so may cause the jambs to bow.

15. With a continuous bead, seal around the exterior perimeter of the replacement window frame where it meets the existing frame.
16. Cap the exterior if necessary. Do not block weep holes.

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