Casement Sash Replacement  (page 1 of 2)

Steps 1 and 2

➤ Open the casement sash and expose the crank mechanism.
➤ Insert a stiff putty knife or 5-in-1 tool between the lower operator straight arm (A), and the frame slide track (B) as shown above. Pry upwards until the arm pops off of the pivot pin.

Step 3

➤ While firmly holding the open sash, insert the stiff putty knife or 5-in-1 tool between the lower operator split arm (C) and the sash pivot bracket (D) as shown above. Pry downwards until the arm pops off of the pivot pin.

Step 4

➤ Insert the putty knife between the upper operator arm (E), and the upper operator arm bracket (F) as shown above, and pry downwards until the arm pops off of the pivot pin.

Step 5

➤ Now the sash is ready to be removed. Gently slide the sash inward toward the lock side, until the black plastic shoe clears the lip of each of the stainless steel tracks (B, and F).
Casement Sash Replacement (page 2 of 2)

**Step 1**
Slide the black plastic shoes back into each of the upper and lower tracks.

**Steps 2 and 3**
- Slide the sash until the operator arms reach their pivot pin connection points.
- Align the hole with the pivot pin.

**Step 4**
Firmly press in towards the frame until all 3 of the connections are made.