Prepare the Window
- Remove the nail fin from the jambs that will be attached
- Trim the excess welds at the corners and along the jambs to be attached
- Notch the exterior accessory grooves on the head and sill of the sides of the windows that will be joined

Caulk the extrusions and set the mull pieces in the jamb
- Ensure that the aluminum reinforcements (a) are cut 1" shorter than the frame on either end
- Apply caulk (h) to each extrusion as follows:
  1. Run a bead in a zig-zag pattern along the center rib
  2. Dispense a liberal amount at either end, embedding it into the mulling channels
- Lay the structural mullion pieces onto the caulked jambs
- Fasten the pieces to the center rib of each jamb at approximately 12" o.c. spacing, at least 3" from either end

Join the windows
Apply a bead of caulk down the center and along the edge of one of the mull pieces.
- Join the windows so that the male and female sides of the reinforcements meet.

Install the L-brackets
- Screw L-brackets (f) into the exposed ends of the aluminum reinforcements using two of the stainless steel #8 x ¾" pan head screws (g) provided. (For vertical mulls, use the longer bracket at the head, and the shorter one for the sill. Horizontal mulls include two short brackets and two bracket covers)
- The bottom L-bracket includes a cover (e). Add caulk to the bottom bracket and push/snap the cover into the center hole of the bracket. After the L-brackets are secured, fill the cavities around them with caulk

Note: Bracket covers are not needed for frames that include J-Pocket Filler

Install the drip cap
- Apply a bead of caulk to the accessory groove along the head jamb, in front of the nail fin
- Install the drip cap (b) by snapping or sliding it into place
- Clip the overhang of the drip cap. Unless pocket filler is to be used, bend the tabs down along each side. Fill any gaps with caulk

Note: If sliding this piece in, make sure NOT to use a petroleum-based lubricant, as it will stain the vinyl.

Complete with flashing tape
Apply flashing tape (d) over the mull on both ends. Make sure the tape covers the mull channel and extends up along the nail fin

Parts
(a) Structural aluminum mull piece (x2)
(b) Drip cap
(c) PVC mull cover
(d) Flexible flashing tape
(e) L-bracket cover
(f) Long L-bracket and short L-bracket
(g) #8 x ¾" pan-head screws
(h) Caulk (sealant - not included)