Table of Contents

Introduction to Cambridge and Edgemont Windows 1
Glazing 3
Cambridge Replacement Windows 7
Cambridge Double-Hung Diagram 9
Edgemont Replacement Windows 11
Edgemont Double-Hung Diagram 13
Combination Units 15
Picture & Geometric Windows 17
Casement & Awning Windows 19
Sliding Windows 21
Bay & Bow Windows 23
Patio Doors 25
Options 27
   Colors and Laminates 29
   Simulated Divided Lites (SDLs) and Grids 31
   Specialty Glass 32
   Hardware 33
   Screens 34
From the warmest parts of the country to the most frigid, homeowners choose Viwinco's custom-built replacement windows for renovations large and small. Whether you're seeking to upgrade the look and value of your home or increase its energy efficiency, Viwinco meets your needs. We do so quickly and with the personal attention that only a family-owned and operated company can provide. Our in-house production system enables us to fill standard orders with faster turnarounds. It also allows us control over each stage of the manufacturing process, from the moment your order is entered in our system up through the final steps, when we hand-clean and wrap your finished windows. We even ensure the safe delivery of your order on our own fleet of trucks.

**Viwinco offers two high-performance replacement lines to meet your needs.**

**Cambridge:** Our premier replacement window is loaded with top features and benefits. Available with all our options, Cambridge windows come with a lifetime warranty—even on glass breakage.

**Edgemont:** An attractive, clean and simple design defines our Edgemont product line. Edgemont windows provide energy efficiency and affordability to every homeowner.

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Double-hung Cambridge windows with a custom grid pattern in the top sash and bronze exterior blend right in with the unique character of this historic home, built in 1875.
Year-Round Home Comfort.
Glazing

You spend a great deal of time and energy determining where you want to live and creating your ideal setting inside. Contending with drafts and heat loss can strain both your endurance and your wallet. That’s why replacing old windows constitutes a major home improvement—one that impacts the quality of your life. When you choose top-performing products, you transform the world within your home, making it more comfortable, more beautiful, and more energy efficient.

Glazing refers generally to the part of the window comprised of glass. It is the aspect of window design and production that determines everything from the amount of light your windows let in, to the level of thermal insulation they offer. Viwinco’s high-performance glass package included in every window we manufacture, features double glazing, or two panes of glass. A low-emissivity (low-e), microscopically thin, transparent coating is applied to one of these panes. It allows for optimal transmission of visible light (the light that brings brightness to your home), while simultaneously preventing the transfer of invisible UV and infrared light.

➤ **Brightness:** Low-e transmits more than 70% of the sun’s available light. More visible light = less electricity use, and healthier living: light has been shown to have a positive impact on a person’s mood.

➤ **Protection:** Nearly 80% of UV energy—the invisible light that damages furniture, fabrics, and other surfaces—is reflected back outside.

➤ **Control:** In the summer, short-wave infrared energy, experienced as heat, is reflected back to the sun, keeping your home cool and your air conditioning working efficiently and effectively. In winter, long-wave infrared energy, which emanates from surfaces and objects within your home, is either absorbed by the low-e coating or reflected back inside; the coating works like a thermos, blocking heat from escaping. Each season, the temperature within your home is maintained.
Our Standard High-Performance Insulated Glass Unit (IGU)

- Double-strength low-e glass
- Argon gas fill
- Intercept® ULTRA stainless steel warm-edge spacer

ARGON GAS:
An odorless, colorless, and nontoxic heavy inert gas with excellent insulating properties, argon gas fills the dead air space created by the double panes in an IGU. Its low conductivity is great for thermal performance. After the unit is filled with the gas, it is hermetically sealed. In addition to increasing thermal efficiency, argon gas contributes significantly to sound reduction.

INTERCEPT® ULTRA SPACER:
The spacer, represented by the blue, rectangular "U" shape in the center and right diagrams above, is a vital part of the IGU. It holds the glass panes together while acting as an insulating barrier at the edge of the unit, where an additional seal is essential. Constructed from stainless steel for low conductivity and strength, the spacer we use effectively stops the transfer and loss of heat.

Seal Out Moisture and Drafts.
Ratings for U-factor, SHGC, and Visible Transmittance (the relative amount of visible light transmitted through the window) are displayed on the National Fenestration Rating Council (NFRC) Label, which you can find on all of our products. To view a sample label and learn more about thermal performance, go to http://www.viwinco.com/resources/energy-efficiency.

U-FACTOR and R-VALUE:

The U-factor is a numerical rating that indicates how much heat is transferred or lost through a window. Highly insulating windows have low U-factors. The R-value, on the other hand, expresses the window’s resistance to heat flow; the higher the R-value, the better its insulating properties. The R-value is the inverse of the U-factor; a window with a .30 U-factor has an R-value of 3.3.

SOLAR HEAT GAIN COEFFICIENT (SHGC):

The SHGC is a measure of how much solar heat passes through a window. In colder climates, a higher solar heat gain is desirable; in warmer climates, the reverse is true. SHGC is measured on a scale of 0-1, with 0 denoting the lowest SHGC and 1 denoting the highest.
Locked Position
Sash is securely locked. Hidden tilt latches are housed in sash channel for added strength.

Unlocked Position
At the 150 degree position, the hidden tilt latches are engaged with the jamb, and the sash can be lifted.

Tilt-In Position
When the lever is moved to 180 degrees, the hidden tilt latches clear the jamb channel, allowing the user to easily tilt the sash inward.

Exclusive Technology:
➤ One-handed operation
➤ Clean sight lines
➤ Easier cleaning

Available on CAMBRIDGE single- and double-hung windows
Cambridge Replacement Windows.

Excellence. It's built into every detail of our Cambridge window. When we designed the vinyl frame profile, we prioritized robustness: manufactured with more PVC than the competition, multi-chambered and fusion welded, it provides a lifetime of durability. The frame also offers top weatherability, color retention, and extremely low-maintenance. Unlike wood, vinyl never rots, chips or needs painting. In terms of glazing, the 15/16" double-strength glass package stands out for its superior insulating properties. And the design, which features our Tilt-n-Lock hardware on hung windows, brings beauty, ease of use, and ingenuity together.

Cambridge windows come standard with some of the finest features our industry has to offer—and every option that Viwinco offers, too. See pages 27-34 to learn more about color choices, simulated divided lites, and more.

Cambridge Styles

Double-Hung | Single-Hung | Oriel | Reverse Oriel
---|---|---|---
Picture | Geometric | Casement | Awning

2-Lite Slider | 3-Lite Slider | Bay & Bow | Patio Doors 2-, 3-, & 4-lite

The colonial home pictured left contains Cambridge double-hung and twin double-hung windows with deluxe contoured grids. Double-hungs feature two operable sashes; the lower sash lifts up and the top pulls down. They offer classic looks, versatility, and great ventilation.

Our Cambridge single-hung windows also contain two sashes, but only the lower one is movable. The dual-sash design ensures a trouble-free installation. Since single-hungs match the look of our double-hungs, you can install both types of windows in different areas of your home and still achieve a consistent look.
Cambridge® single- and double-hung units include:

Our standard high-performance glass package with 15/16” double-strength insulated glass

➤ Tilt-n-Lock patented technology
➤ 3/4” Stainless steel constant-force balance system

Cambridge Standard Features

1. Chambered, thick 100% virgin vinyl profiles add thermal efficiency and structural strength for superior performance

2. Beveled exterior for a craftsmanship look and architectural appeal

3. 15/16” Double-strength insulated glass unit with low-e, Intercept® ULTRA stainless steel low-conductance spacer, and argon gas fill for top insulating value

4. Tilt-n-Lock hardware, standard on Cambridge single- and double-hung windows, provides strength where it’s most needed—a long the interlock. The reinforcement becomes the housing for the hardware that allows you to use the lock to tilt the sash in with just one hand. Tilt latches are not visible

5. Sash interlock hooks the sashes to each other and to the frame on hung windows, providing increased thermal efficiency by blocking air from entering or escaping

6. 5° True sloped sill directs water and debris away from your home

7. Screen track keeps screen in place to better block insects

8. Sill angle accessory pocket simplifies sill angle installation

9. Fully fusion-welded frames and sashes for strength, durability and low-maintenance. Welded corners are permanently sealed

10. Dual nite vents for increased control over air ventilation

11. Unique triple weatherstripping for enhanced thermal efficiency

12. Stainless steel, 3/4” constant-force balance eliminates sash drift and never needs adjusting

13. Coextruded glazing bead around perimeter of glass is specifically designed with a flexible edge to ensure a weathertight fit

14. 1-3/8” Weatherstripped, replaceable sill dam is mortised into the jamb, providing aesthetic appeal, ease of installation, and superior protection against drafts and water infiltration

15. Molded-in, curved lift rails on both sashes make operation easy and comfortable

Heavy-duty extruded half-screens are standard. See page 34 for a description and screen options.

Our Cambridge warranty includes LIFETIME GLASS BREAKAGE COVERAGE in addition to limited lifetime coverage on sash, frame, and hardware. For more details see www.Viwinco.com
Edgemont®
Replacement Windows

Value. You add it to your home with every investment. Replacing inefficient windows is one of the most important upgrades you can make. Doing so saves you money on heating bills by reducing the drafts and heat loss older windows can contribute to in winter. It also decreases energy loss during the summer because your air conditioning works faster and more effectively to cool your home.

Edgemont windows provide the long-lasting durability you deserve at an affordable price. Like all Viwinco windows, they’re custom-sized to your exact dimensions to ensure a perfect fit, with no filling or patching necessary.

Edgemont windows are available in white or tan. Other options include grids, and colored glass.

Edgemont Styles:

Double-Hung  Oriel  Reverse Oriel  Picture

2-Lite Slider  3-Lite Slider  Hopper

Right: Edgemont replacement double-hungs add a touch of radiance to this homey split-level.
Above: Interior view of an Edgemont picture window flanked by double-hungs.
We offer varied combination units in our Edgemont line.
Performance
You Can Count On

Our Edgemont replacement line offers exceptional value at a cost-effective price.

**Edgemont** double-hung units include:

- Our high-performance glass package with 3/4" double-strength insulated glass
- Fusion-welded frame and sashes with interlock for increased thermal efficiency
- 1/2" Stainless steel, constant-force balance system

**Edgemont Standard Features**

1. Chambered, 100% virgin vinyl profiles add thermal efficiency and structural strength

2. Beveled exterior for traditional styling

3. 3/4" Insulated glass units with low-e double-strength glass, Intercept® ULTRA stainless steel low-conductance spacer, and argon gas fill are standard and contribute to excellent thermal performance

4. Cam-style lock with adjustable keeper for reliable alignment and positive locking

5. Sash interlock hooks the bottom and top sash to each other and to the frame on hung windows, providing increased thermal efficiency by blocking air from entering or escaping

6. 5° True sloped sill directs water and debris away from your home

7. Screen track keeps screen in place to better block insects

8. Sill angle accessory pocket simplifies sill angle installation

9. Fully fusion-welded frame and sashes contribute to thermal performance, durability, and low-maintenance. Welded corners are permanently sealed

10. Dual nite vents limit sash travel for increased control over ventilation

11. Low-profile tilt latches provide an uncluttered view

12. Double weatherstripping adds to thermal performance

13. Stainless steel, 1/2" constant-force balance eliminates sash drift and never needs adjusting, allowing for easy window operation time after time

14. 1-1/8" Weatherstripped, replaceable sill dam is mortised into the jamb, providing aesthetic appeal, ease of installation, and protection against drafts and water infiltration

15. Molded-in, curved lift rails on both sashes make sash operation easy and comfortable

16. 3/8” Trimmable leg flanges can be cut down to fit slightly irregular rough openings

Heavy-duty extruded half screens come standard on Edgemont products. For enhanced performance, we also offer the option of our heavy-duty extruded full screens. See page 34 for details.

Lifetime limited warranty coverage on insulated glass unit and hardware for as long as you own your home.

For more details about our warranty, see www.Viwinco.com
Lifetime limited warranty coverage on insulated glass unit and hardware for as long as you own your home.
For more details about our warranty, see www.Viwinco.com
Atmosphere.

Viwinco offers many different styles to match your vision for your home. If you love the idea of more light, consider joining two or more units together in a mulled combination. Installed into one opening, mulled units create the benefit of more visible glass and allow for expansive views.

Structural Mullions
Structural mullions provide increased integrity between horizontally and/or vertically adjacent mounted windows. A window-wall mull (integral mullion, below) is available for casements and awning windows; see page 19 for more information.

Select Combinations
Available styles and combinations depend upon product line.

- Twin Single- or Double-Hung
- Triple Single- or Double-Hung
- Double-Hung/Picture/Double-Hung or Single-Hung/ Picture/Single-Hung
- Triple Single- or Double-Hung with Transoms above (Cambridge only)

Colonial grids create the look of multiple panes of glass on these double-hung windows, capturing and enhancing the home’s architectural style.
**Picture Windows**

*A focal point.* Picture windows add character to your home and provide one-of-a-kind, unforgettable views. Plus, their simple, open design enlarges the feeling in any room.

Picture windows keep out drafts and cold or damp air, and provide exceptional thermal performance in every season. At the same time, all the light they let in helps create a healthy, happy environment.

For color and option details, see pages 27-34.

**Select Combinations**

- Triple Picture Unit
- Transom over Picture
- Quad Picture Unit (Cambridge Only)
- Transom over Triple Picture Unit (Cambridge Only)

**Picture & Geometric Window Features**

1. Our standard high-performance insulated glass unit with low-e glass, Intercept® ULTRA low-conductance spacer (Super Spacer® used on Geometric windows), and argon gas fill
2. Extruded glazing bead is mitered in the corners for a hand-crafted look
3. Fully fusion-welded frame for strength, durability and low-maintenance

Geometric shapes such as this extended half-round (inset, left) are also available. See our website for more information.

Large picture windows that extend nearly floor to ceiling are arranged next to each other for optimal natural light.
Casement and Awning Windows

Hinged on the side, casement windows swing open to the right or left. A great choice for anywhere in your home—or, for that matter, throughout. Since the entire sash opens, ventilation is maximized.

**Colonial casements (near right)** match the look of hung windows but include the added benefit of casement egress features. Fixed casements are available, too.

Offered only in our Cambridge line, casement windows are available with all of our color options. See pages 27-34 for option details.

**Select Combinations**
Handing is viewed from the outside.

Multiple casements or awnings may be combined to create a window-wall up to 144” wide. Our structurally reinforced window-wall mull maximizes visible glass between sashes.

**Casement & Awning Window Features**
Casements include our 15/16” high-performance insulated glass unit with argon gas, Intercept® ULTRA spacer, stainless steel hardware, and...

1. Operating hinges that open 90° to allow for easy cleaning. Optional egress hardware available
2. Multipoint lock for added security and snug sash closure
3. A folding handle design that tucks away for a streamlined, clean look.
   It means less interference with window treatments and easy removal of screens
4. Hardware attachment points that are reinforced for a lifetime of reliable operation
5. Integral glazing bead for a weather-tight seal
   Triple weatherstripping for a tight seal against wind, water, sound, and airborne particles—as well as top thermal performance
   Aluminum reinforcement in the sash and frame provides structural integrity

Far right: this casement/casement picture/casement combination adds a contemporary look and feel to the room, and emphasizes the view.
Inset: awning
Awning windows offer the special feature of providing ventilation even during rainy days or nights. Hinged at the top, they swing outward, making them great for use above or below picture windows, or stacked on top of each other.
Sliding Windows, also referred to as sliders, share the best feature of a casement window: the sash opens entirely, allowing in plentiful air and light. Unlike casements, sliders operate horizontally. Since they don't require any lifting force, they're particularly easy to operate.

For color and option details, see pages 27-34.

**Style Options**

2-Lite (1/2-1/2)

3-Lite (1/3-1/3-1/3)

3-Lite (1/4-1/2-1/4)

Our 3-lite sliders feature a fixed center lite and venting end lites

Transom over 3-Lite

(1/3-1/3-1/3)

(Cambridge Only)

**Slider Features**

1. Cam-style lock with adjustable keeper for reliable alignment and positive locking
2. Sash interlock for thermal performance, alignment, and strength
3. Our standard high-performance insulated glass unit with low-e glass, Intercept® ULTRA low-conductance spacer, and argon gas fill
4. Sash track with monorail-design slider pad on Cambridge windows provides smooth glide operation
5. Both sashes operate for ventilation, and both lift out for safe cleaning from inside your home
6. Extruded designer pull rails (on both sashes) make sash operation easy and comfortable
7. Fully fusion-welded frame and sash for structural strength and durability

This clay Cambridge 2-Lite sliding window is the perfect fit, allowing plenty of light in while having the option to ventilate if desired.
Bay & Bow Windows

Some transformations to your home will change the way you feel about it forever. The addition of new replacement bay or bow windows is one of them. Both styles project outward, creating fluidity between inside and out.

Design your own bay or bow unit with Cambridge single-hung, double-hung, casement or picture styles. Custom jamb depths and projections are available.

➤ Fully fusion-welded vinyl frames for strength, durability and low-maintenance
➤ Chain suspension system attaches directly to the frame of the house for a structurally sound installation
➤ Tie rods uniting the headboard and seat board provide stability
➤ Headboard and seat board are manufactured from insulated marine-grade plywood with birch veneer. They’re paintable or stainable to match your décor (oak veneer headboard and seat board also available as an upgrade)

Bays and bows are available with all of our color options.
For color and option details, see pages 27-34.

Select Combinations
All Bays and Bows are comprised of Cambridge windows

Bay Windows

30° Bay
Casement/Casement Picture/Casement

30° Bay
Casement/Double-Hung/Picture/Double-Hung

45° Bay
Casement/Casement Picture/Casement

10° Bow Windows

3-Lite
Casement/Casement Picture/Casement

4-Lite
Casement/Casement/Casement/ Casement

5-Lite
Picture/Picture/ Picture/Picture/Picture

Spaciousness abounds: this 5-lite bow unit, featuring two operable casement windows at each end with casement picture units in between, opens up the living area and recasts the front of this suburban home.
Style Options

Patio Door Handing Options

Handle Options

Our patio doors have a 2-point locking system made from heavy-duty components to assure positive locking.

Locks may be keyed or non-keyed.

D-shaped handles are standard on the inside of the house. Shown (right) in brushed nickel.

4” Stiles and a slim frame allow you to make the most of your view. Available grid patterns include colonial and prairie, in flat or deluxe styles. SDLs also available.
Patio Doors

The abundance of light and the feeling of inclusiveness created by large panes of glass makes any home feel more airy and look brighter. Viwinco’s replacement patio doors slide open smoothly to allow for easy indoor/outdoor access.

Patio Door Sills

➤ 2-Lite, 3-lite, and 4-lite patio doors come standard with a vinyl sill.
➤ Knock down assembly option available for 2-lite, 3-lite, and 4-lite patio doors
➤ Blinds between glass available on select sizes for 2-lite, 3-lite, and 4-lite patio doors

Patio doors are available with all of our color options. See pages 27-33 for option details.

Patio Door Features

1. Head and jamb track covers for a finished appearance
2. Snap-in J-channel accessory is available to allow for a 3/4” or a 1-1/4” J-channel pocket for siding with a brick mold look on the exterior
3. 1” Tempered, double-strength, low-e glass, Intercept® ULTRA low-conductance spacer, and argon gas fill for strength and thermal efficiency
4. Extruded glazing bead is mitered in the corners for a hand-crafted look
5. Precision-cut and fusion-welded frame creates a powerfully-built sliding patio door
6. Independent screen track keeps screen in place during travel
7. Threshold cover keeps out dirt, grass and leaves

Custom-designed patio door with cherry woodgrain interior laminate. Our brushed nickel handle comes standard on patio doors with a woodgrain.
Options for every project.

Unparalleled quality. Viwinco provides it not only in our windows, but also in the details you choose to customize them. We have the options you're looking for, and maybe even some that will surprise you.

<table>
<thead>
<tr>
<th>Product Line</th>
<th>Structurally Mulled Units</th>
<th>Solid Extrusions</th>
<th>Exterior &amp; Interior Laminates</th>
<th>Grids/ Simulated Divided Lites</th>
<th>Specialty Glass</th>
<th>Brushed Nickel Hardware</th>
<th>Screens</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAMBRIGE</td>
<td>✓ (see p. 15)</td>
<td>✓</td>
<td>✓</td>
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<td>✓</td>
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<tr>
<td>EDGEMONT</td>
<td>--</td>
<td>White/Tan (see p. 29)</td>
<td>--</td>
<td>Grids (see p. 31)</td>
<td>✓</td>
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<td>✓</td>
</tr>
</tbody>
</table>

Staying true to the home’s centuries-old architecture was extremely important to the homeowner of this historic saltbox home—one of the first buildings in the town of Vienna, Maryland. This presented a challenge, especially because the owner had another priority, too: low-maintenance, energy efficient windows that would last. The simple elegance of Cambridge white double-hungs fit the bill. They feature simulated divided lites in a colonial pattern to recreate the traditional appearance of small panes of glass.
Colors

Select your window color from our assortment of traditional solid extrusions, or add on the style with any one of our exterior laminates or interior woodgrains.

Traditional Solid Extrusions

Cambridge windows are available in White, Tan, or Clay.

Edgemont: White or Tan only.

Laminates

Available on Cambridge windows, our exterior laminates and interior woodgrains do more than bring artistry to your home: they are the most natural-looking and enduring you can find.

VIWINCO COLORS  Available with white interior only

Driftwood  Cocoa Brown  Bronze  Midnight Black

» Tripe-layer construction for exceptional durability
» More robust than paint; won’t chip, crack, or fade
» Heat-reflective technology
» Impervious to the damaging effects of moisture and salt; ideal for coastal regions

VIWINCO WOODGRAINS  Available with white exterior only

Cherry  Natural Oak  Dark Oak

» Realistic, natural tones add warmth to any room
» Pearlescent (rather than glossy) finish shadows beautifully on the detail of profiles
» Easy to clean

The look of real wood... without the high price or high-maintenance. The Cambridge casement and casement picture windows with cherry interior woodgrain (pictured right) look so natural that it’s impossible to differentiate them from the genuine wood interior trim. Brushed nickel hardware, which comes standard with interior woodgrains, adds luster.
Simulated Divided Lites (SDLs)

Only available on Cambridge windows.

Achieve the classic look of authentic divided lites while enhancing your window’s energy efficiency.

➤ Great for historic restorations
➤ Permanently adhere to the inside and outside of the glass
➤ Offered in all of our solid extrusions, exterior colors, and interior woodgrains

Grids

Grids add definition to your window, dimension to a room, and character to your home. Sealed between the glass for easy cleaning, they are available in two styles—flat internal or deluxe internal.

Windows with an interior woodgrain or exterior laminate are available with color-matched deluxe grids or simulated divided lites.

Deluxe internal grids laminated with natural oak interior woodgrain

Deluxe top, Standard bottom
Diamond
Prairie
Colonial

Patterns:
Colonial, Prairie, Double Prairie, Diamond (flat internal only), Queen Anne, Valance, or specialty designs.

Note: Option availability depends upon product line.
Options

Specialty Glass

Options for glazing include obscure, gray tint, and bronze tint.

Gray or bronze reduce solar heat gain; obscure glass increases privacy.

Above: Obscure glass provides privacy and lets in natural light, making it the ideal choice for this steamroom. A twin casement with stainless steel hardware.
Above: Tilt-n-Lock Hardware gives you the ability to open, tilt and lock your window all with one hand while keeping your sight lines clean and free of tilt latches.

Hardware Finishes

Your hardware finish will automatically match the interior color of your window, except in the case of Cambridge windows or patio doors with an interior woodgrain, where our brushed nickel finish is standard. **Brushed nickel hardware is also available as an option** for any Cambridge window or patio door with a solid extrusion or exterior laminate.

**Cambridge Tilt-n-Lock hardware is shown below in all of our finishes.**

- White (for white hung windows only)
- Tan (for tan hung windows only)
- Clay (for clay hung windows only)
- Brushed nickel (for hung windows of any color; see details above and right)

**Brushed nickel** hardware comes standard on interior woodgrain units. The brushed nickel finish is optional on windows with a solid extrusion or exterior laminate.

Casement Hardware

All casements and awnings come standard with stainless steel hardware for added strength and durability.

Stainless steel operator, hinge track, and hinge arm.
Viwinco windows have two available screen options, extruded locking half-screen and extruded full screens. BetterVue® screening is standard on both screen options.

**Extruded Locking Half-Screen**: Locking screens can be securely locked in the up or down position. Only available on Cambridge.

**Extruded Screens**: Durable aluminum construction that’s resilient, resistant to rust and won’t warp or bow. Built to last the life of your window. Pull rails are located on all four sides, there are no pull tabs to obscure the view.

**Cambridge** windows come **standard** with our heavy-duty extruded locking half-screen and **Edgemont** windows come **standard** with an extruded half-screen. **Full extruded screens** are available as an **upgrade** for both **Cambridge** and **Edgemont** windows.

Above: Cambridge double-hung windows in bronze exterior laminate and color-matched extruded full-screens.
Your home is a part of you. The comfort and beauty you create inside and outside reflect the life you are building for yourself and your family. Perhaps nothing is more important to your home's atmosphere than your windows. They provide light, air, character, warmth—as well as the views that connect you to your surroundings. For more than thirty years, homeowners have counted on Viwinco's custom-made replacement windows to provide benefits ranging from top energy efficiency to curb appeal. Over those same thirty years, our family-owned and operated business has grown into one of the most innovative and trusted in the industry.