

650 Patio Door

Instructions *Standard/Non-Impact & Impact*

Check your local building codes before installation. Improper installation and care may void warranty. For assembly instructions, please refer to the included assembly instruction booklet.



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IMPORTANT: For added safety, always lift patio doors using the handles in the cardboard corners or in such a way as to prevent component damage. Store in a near-vertical position, do not drag on floor and never lay flat. Stack no more than five doors against each other. Store doors in a cool, shaded area and remove the shrink-wrap. Extreme heat or direct sunlight can cause uninstalled doors to warp.

CAUTION: Always use the appropriate assistance in lifting and placing large units to avoid possible personal injury or product damage.

IMPORTANT: Viwinco will not be responsible for finishing imperfections. Viwinco will not be responsible for damage from unapproved finishes or cleaning chemicals, which may cause adverse reactions to window or door materials. If in doubt, contact your local Viwinco Sales Representative.

Patio doors are supplied with safety glass. Many laws and building codes require safety glass to be used under certain conditions. Unapproved product modifications will void all warranties. Application of after-market window films can cause glass breakage due to thermal stresses. Application of such films will void all glass warranties.

Seek advice from sealant manufacturer, EIFS manufacturer and EIFS designer when installing any product that penetrates an EIFS structure.

CAUTION: Caustic or abrasive cleaners, silicone-based solvents, petroleum- or silicone-based lubricants, or insecticides on or near frame or sash surfaces may damage or discolor the PVC.

WARNING: *The manufacturer assumes no responsibility for failure, damage or injury resulting from inadequate or improper installation, inappropriate product care, or use in applications that exceed product rating. See the product warranty for additional conditions and limitations.*

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