



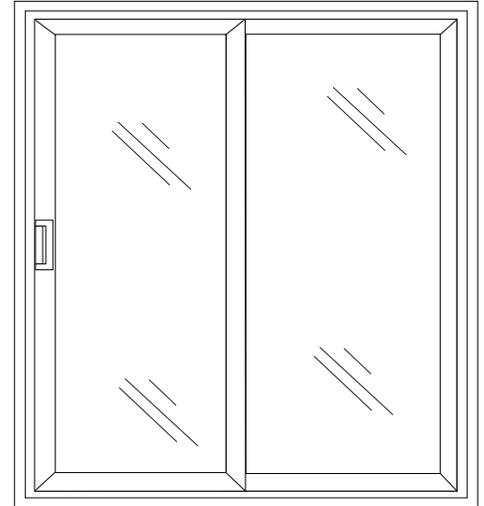
# Knock Down Patio Door

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## Assembly Instructions

*Regular & Impact*

72" x 80" · 72" x 82" · 72" x 96" · 96" x 80" · 96" x 82" · 96" x 96"



**2-PANEL**

### IMPORTANT NOTES BEFORE YOU BEGIN

For proper installation and your protection, review the full instructions before starting.

The instructions cover:

- Product Specific Installation and Assembly: Consult full installation instructions and manufacturer guidelines for proper installation. Go to [www.viwinco.com/installation-guides/](http://www.viwinco.com/installation-guides/) for all installation guides.

For water management, flashing, WRB integration, and standard installation practices, follow:

- ASTM E2112, FMA/AAMA 100, 200, and FMA/WDMA 250 for windows
- ASTM E2112, FMA/AAMA/WDMA 300, 400 for doors, as applicable

Follow all local building codes. For Florida approvals, reference the FL# on the NFRC label and visit [www.floridabuilding.org](http://www.floridabuilding.org) for approved engineering.

For helpful "HOW-TO" videos for our patio doors, please scan this QR code.



# TABLE OF CONTENTS

**GETTING STARTED ..... 1 - 2**

- THE IMPORTANCE OF LEVEL, SQUARE, AND PLUMB INSTALLATION
- BEFORE YOU USE SPRAY FOAM: READ THESE REQUIREMENTS
- REQUIRED MATERIALS
- MODIFICATIONS & FILMS
- EIFS INSTALLATIONS
- PRODUCT CARE
- SAFETY AND HANDLING
- PRODUCT STORAGE
- WATER PROOFING

**MATERIALS..... 3**

**FRAME ASSEMBLY & INSTALLATION ..... 4 - 5**

**FRAME INSTALLATION ..... 6**

**DOOR ASSEMBLY ..... 7 - 10**

**KEYED HANDLE ASSEMBLY ..... 11**

## SPANISH INSTRUCTIONS AND ONLINE INSTALLATION GUIDE

For Spanish instructions or to view the full installation guide online,  
scan the QR code or visit: [www.viwinco.com/installation-guides/](http://www.viwinco.com/installation-guides/)

Para ver las instrucciones en español o consultar la guía completa de instalación en línea,  
escanee el código QR o visite: [www.viwinco.com/installation-guides/](http://www.viwinco.com/installation-guides/)



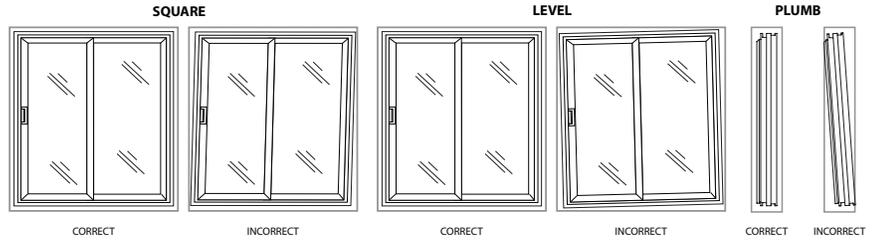
# GETTING STARTED

Before beginning installation, carefully read through all instructions to ensure proper procedures are followed. Failure to install the product correctly may result in damage that is not covered under the product warranty. Following these guidelines is essential to maintain warranty protection and ensure long-term performance.

## THE IMPORTANCE OF LEVEL, SQUARE, AND PLUMB INSTALLATION

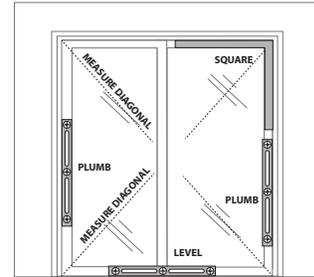
Proper patio door installation is very important. Making sure the door is level, square, and plumb ensures they function as they should for the following reasons:

- The door will open, close, and lock smoothly
- A proper seal helps prevent air and water leaks
- The frame and hardware won't be under unnecessary stress
- Energy efficiency is maintained
- Reduces the risk of glass cracking or fogging
- The finished install looks clean and professional



## CHECKING LEVEL, PLUMBNESS, AND SQUARENESS

- **Level:** The head and sill must be level or brought level across the width of the opening. Viwinco **recommends against** the use of shims under the threshold or bottom track of the door system. Door sill must also be level and not slope to the interior of the home when checked from inside to out.
- **Plumb:** To check a door opening for plumb in both vertical planes, hold a level against each jamb—first along the face and then along the edge—to ensure both sides are straight and perfectly upright.
- **Square:** Measure corner to corner in both diagonals, both measurements **should be equal**.
- **Cross-Check Jamb for Plane:** Use diagonal cross string technique, a laser, or straight edge that can span the opening to verify that both legs of the jamb opening are parallel and in plane with one another.
- **Recheck:** Confirm level, plumb, square, and consistent door reveals vertically and horizontally after fastening.



**IMPORTANT: Avoid “crowning” or “smiling” at the sill or head. Keep jambs parallel and equal in width. Any bowing or unevenness will affect door operation. Ensure the head and sill are completely level for proper performance.**

**PATIO DOOR HANDING OPTIONS**

*Left-Hand Operation*  
Viewed from outside

*Right-Hand Operation*  
Viewed from outside

## BEFORE YOU USE SPRAY FOAM: READ THESE REQUIREMENTS

Viwinco does not recommend the use of spray foam on our patio door systems. If you elect to use an expanding spray foam, the following should be considered:

1. Only low-expansion (“low pressure”) polyurethane foams explicitly designed for window and door installations should ever be used. Under no circumstances should high-pressure, high-expansion or latex foams be used.
2. **Application Volume & Method:** A bead of foam approximately 1” deep should be applied around the interior side of the door frame (approximately 1” from the frame wall), leaving adequate room to permit foam expansion. Do not fill the full depth of the cavity between the door frame and rough opening. Overfilling voids can lead to frame bowing, distortion, and impaired operation of the door.
3. **Curing & Trim:** Allow the foam to fully cure (per the foam manufacturer’s instructions). After curing, remove any excess “squeeze-out” with a serrated knife or similar, taking care not to damage the frame.
4. **Compatibility and Compliance:** The installer is responsible for reading and following both (a) the door manufacturer’s installation instructions, including any frame-gap, shimming, and sealing tolerances, and (b) the insulation foam manufacturer’s application and safety guidelines (e.g., expansion rate, curing time, temperature).
5. **Risk Acknowledgment:** The installer acknowledges that improper use of spray foam (e.g., overfilling, using non-approved foam) can result in frame distortion, degrade door performance, impair operation, or otherwise compromise the installation. Further, any such damage or impairment arising from incorrect foam application is the installer’s responsibility; Viwinco disclaims liability for issues caused by the misuse of insulating foam.

6. **Warranty Implications:** Use of improper insulation or application outside of the manufacturer-specified method may void or reduce warranty coverage, particularly for issues related to frame geometry, operational performance, or seal integrity.

## REQUIRED MATERIALS

- Flat, high-impact, non-compressible composite shims
- Use non-corrosive fasteners long enough to penetrate the substrate a minimum of 1.5”, or as required by engineering specifications and applicable building codes.

## INSTALLER MUST VERIFY SEALANT FOR ADHESION AND COMPATIBILITY WITH EVERY INSTALL

## SHIMMING

- Use flat composite shims.
- Place shims at each fastener location to provide consistent support.
- Ensure the door is plumb, level, square, and true before fastening.
- Do not use wood or irregular shims, as they can compress or deteriorate over time.
- Improper shimming can cause operational issues and may void the warranty.

## MODIFICATIONS & FILMS

- Any changes or alterations made to the product or its design will void all warranties. The installation of third-party accessories, whether attached to or integrated into the product in any manner, will also void all warranties. Additionally, applying aftermarket films to the glass may cause the glass breakage and will void all glass-related warranties.

## EIFS INSTALLATIONS

- Consult your sealant, EIFS manufacturer, and EIFS designer before installing into EIFS structures.

# GETTING STARTED

## PRODUCT CARE

- Avoid caustic/abrasive cleaners, silicone or petroleum-based products, and insecticides near vinyl surfaces—they may cause damage.

## SAFETY AND HANDLING

### WEAR PROPER PERSONAL PROTECTIVE EQUIPMENT (PPE) AT ALL TIMES DURING INSTALLATION.

- Lift with two or more people; OceanView Impact doors are extremely heavy. Do not drag or drop.
- Keep upright and fully supported to prevent frame distortion.
- In cold weather, handle carefully—vinyl parts may become brittle.
- Inspect for damage or missing parts before installation.
- Wear gloves and safety glasses when handling glass.
- Do not drill into the frame or sash; this reduces performance and voids the warranty.

## PRODUCT STORAGE

- Store indoors on a clean, level surface in a cool, shaded area. Do not store outside.
- Remove all stretch wrap before storing; heat or sunlight can cause warping.
- Avoid exposure to moisture or temperature extremes.

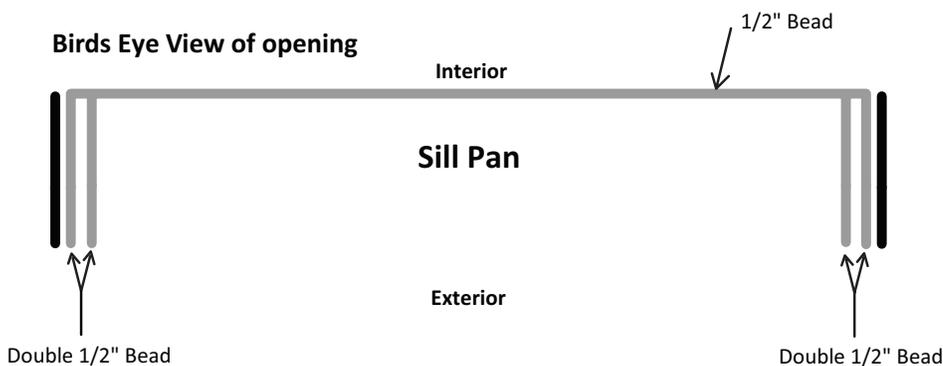
## SILL WATER PROOFING

### IMPORTANT: INSTALLER IS RESPONSIBLE FOR CORRECT APPLICATION.

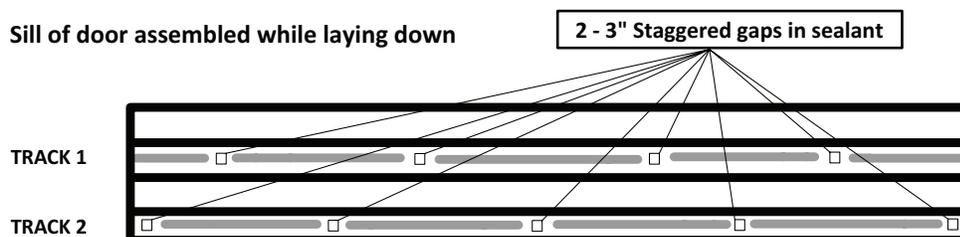
### VIWINCO DOES NOT WARRANT ANY WATERPROOFING METHOD.

1. Dry fit the frame and mark the perimeter. Apply sealant to create a “U”-dam at the pan.
2. Lay a 1/2” bead of sealant as shown in the diagram below.

### IMPORTANT: SILL PANS MUST BE USED, AND PROPER WATERPROOFING MUST BE APPLIED TO BOTH THE SILL PAN AND THE DOOR FRAME. DO NOT SEAL THE EXTERIOR BETWEEN THE FRAME AND THE PAN.



3. Build a continuous line of sealant on each track, leaving 2 – 3” gaps to allow for proper weep paths.
4. Cover each fastener hole with sealant, as shown in the diagram below.
5. When setting the frame, roll it into the opening and set it in place. **DO NOT SLIDE.**



# MATERIALS

## Materials Supplied (Packing List)

- 1 Frame Head
- 1 Frame Sill
- 2 Jamb  
(1 right jamb and 1 left jamb)
- 1 Vinyl Sill Riser
- 1 Panel Interlock
- Frame Gasket Set (2 gaskets)
- 2 Aluminum Fixed Snubbers  
for Jamb
- 2 Fixed Panel L-Brackets
- 1 Aluminum Threshold Cover
- 1 Box with Handle Kit Set
- 1 Jamb Cover - stock length/field fit
- 1 Snap Cover
- 1 Fixed Door Panel
- 1 Operable Door Panel  
with Interlock
- 2 Sash Stops
- 1 Packet of Assorted Screws  
(see selection of screws below)
- 2 Frame Screw Snap Covers

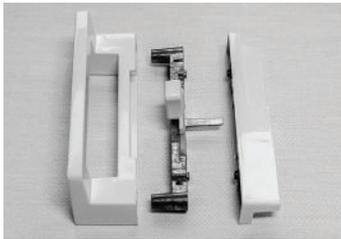
### For OceanView Patio Doors Only

- 1 Additional Aluminum  
Fixed Snubber for Head
- 1 Interlock Bracket

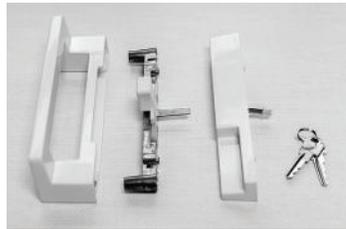
## Tools/Equipment Needed

- Tape Measure
- 4' Level
- Power Drill
- Phillips Head Bit
- Caulk Gun
- OSI Quad Max
- Rubber Mallet
- Plastic Shims  
(breakaway type horse  
shoe shims are ideal)
- Suction Cups - Used to  
install door panels into  
jamb on impact doors
- Step Ladder
- Wire Cutters  
or Tin Snips
- Sill Pan
- 2 Clamps

## Handle Kit Set



Handle Kit - non-keyed



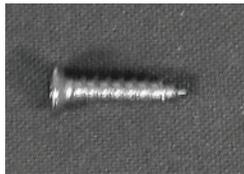
Handle Kit - keyed

*We have transitioned our patio door handles to the above handle.*

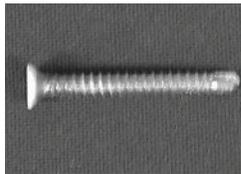
## Assorted Screws



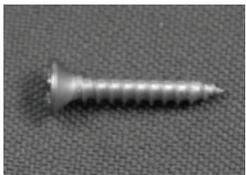
**Interlock Screws**  
#8 - 1" x 8  
Pan Head  
Self-Tapping Screws



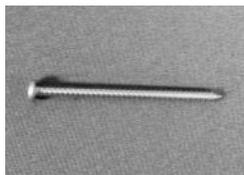
**Jamb Cover Screws**  
#6 - 3/4" x 8  
Phillips Flat  
Head Screws



**Sill Riser Screws**  
#6 - 1-1/4" x 3  
Phillips Flat  
White Head Screws



**L-Bracket Screws**  
#8 - 3/4" x 8  
Phillips Flat  
Head Screws

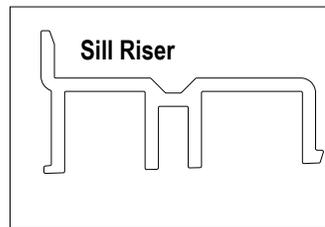
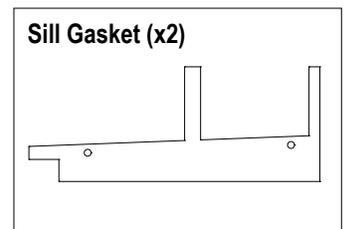
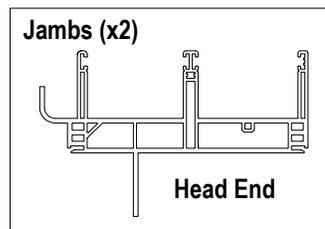
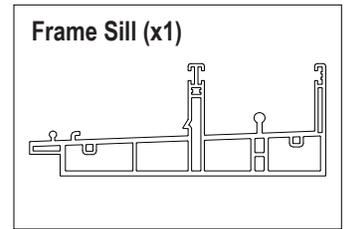
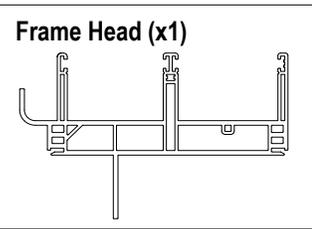


**Frame Screws**  
#8 - 2-1/2" x 12  
(3 per corner)



**Screw Snap  
Covers x 2**

## Profiles



# FRAME ASSEMBLY & INSTALLATION

## 1. Unbox and Inspect all KD components

Lay all parts out on a flat surface and verify the correct unit, panel count, handing, and that no shipping damage is present.

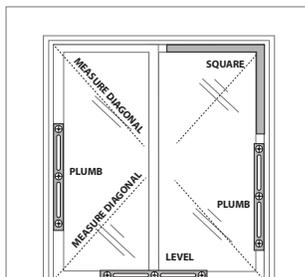
**NOTE: REFER TO PACKING LIST TO ENSURE THAT ALL LISTED MATERIALS ARE INCLUDED.**

## 2. Rough Opening Check and Dry Fit

Prior to applying any sealant or permanent fasteners, **verify the rough opening is the correct size and the sill is level.**

**Dry Fit** - Confirm the correct sill, head, and jambs are matched to the door unit and oriented properly. Verify mull posts (if applicable) are correct and fully seated. Temporarily assemble the frame to check overall fit, squareness, diagonal measurements, track alignment, and panel configuration.

**MAKE ANY NECESSARY CORRECTIONS BEFORE FINAL ASSEMBLY.**



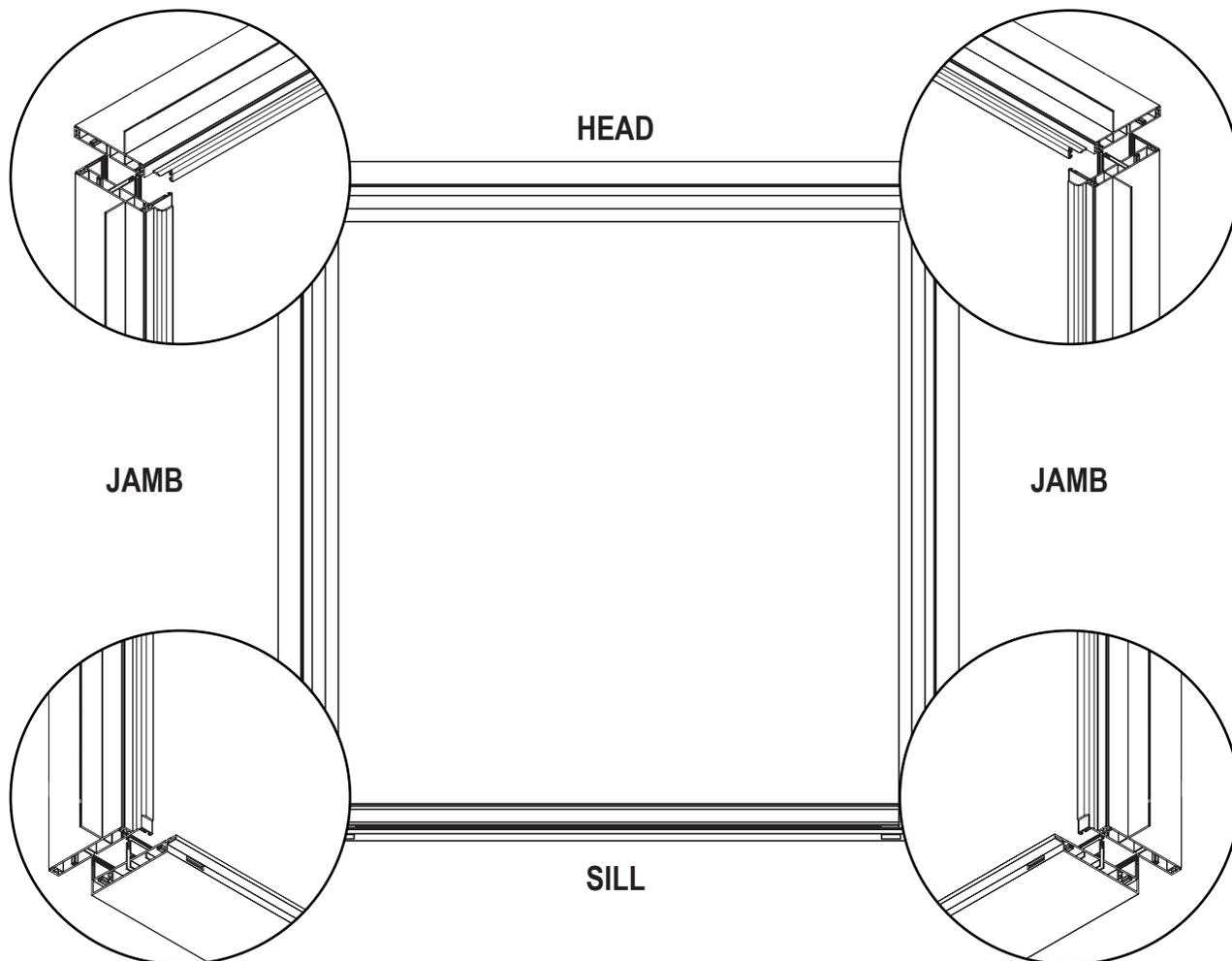
**IMPORTANT: Avoid “crowning” or “smiling” at the sill or head. Keep jambs parallel and equal in width. Any bowing or unevenness will affect door operation. Ensure the head and sill are completely level for proper performance.**

## 3. Frame Assembly

After completing the dry fit, lay out the frame components on a flat surface, ensuring the sill, head, jambs, and mull posts (if applicable) are properly aligned and oriented. Verify all components are matched correctly to the door unit and seated fully. Refer to the profile images on the previous page to confirm proper component orientation and alignment prior to applying sealant and final fastening.

**WHEN ASSEMBLING THE FRAME MAKE SURE YOU ATTACH THE LEFT AND RIGHT JAMB TO THE CORRECT SIDE OF HEAD AND SILL.**

**IMPORTANT! BE SURE YOU CLEAN ANY DIRT OR DEBRIS FROM THE END SURFACES OF THE JAMBS.**



# FRAME ASSEMBLY & INSTALLATION

## 4. Installing the Frame Gaskets

Remove the two frame gaskets from the paper backing and apply one gasket to each end of the sill profile. **Proper gasket alignment is critical to ensure a tight seal and prevent water infiltration at the frame corners.**



**IMPORTANT: DO NOT INSTALL THE FRAME GASKETS IF DAMAGED. CALL YOUR SALES REPRESENTATIVE.**

## 5. Sealant Application – Head and Sill



**APPLY A CONTINUOUS BEAD OF OSI QUAD MAX (RECOMMENDED) TO EACH END CUT OF THE HEAD AND SILL.**

## 6. Attaching Jamb to Sill and Head

Start by hand-threading three #8 × 2-1/2" screws into each end of the jamb. This allows for proper alignment and helps prevent damage to the sill gasket during fastening.



**IMPORTANT NOTE: DO NOT OVER-TIGHTEN THE SCREWS. OVER-TIGHTENING MAY CRUSH THE VINYL FRAME MEMBERS AND DAMAGE THE FRAME. BE SURE TO ALIGN AND USE ALL THREE SCREW HOLES AT ALL FOUR LOCATIONS.**

## 7. Silicone Application – Frame Joints



Apply a continuous bead of **OSI Quad Max** silicone around all head-to-jamb and sill-to-jamb butt joints to ensure a watertight seal.

## 8. SILL PAN INSTALLATION REQUIRED!

Once the frame has been verified as level and square, and any required modifications have been completed, install a sill pan. **The sill pan must be installed according to the manufacturer's instructions and industry standards.** Failure to properly install a sill pan may void the product warranty.

## 9. CRITICAL: WATER DRAINAGE SYSTEM

After the sill pan is installed and the sealant has cured, refer to **Page 2 – Sill Waterproofing Section** to properly prepare the sill pan. Create a water drainage system using verified sealants compatible with all substrates and minimum tensile Strengths If applicable as shown in the picture below. This drainage path allows any water that enters between the sill pan and the door sill to exit properly.



**THIS STEP IS CRITICAL TO PROPER WATER MANAGEMENT AND LONG-TERM PERFORMANCE.**

# FRAME INSTALLATION

## 1. Dry Fit the Frame to the Opening

Before installing the frame, ensure the assembled frame fits properly within the opening. The frame should slide into the opening without force and should not be tight, twisted, or bowed. Check that the frame sits flush against the opening, is level, plumb, and square, and that there is adequate clearance around the perimeter for shimming and proper sealing.

## 2. Install Frame into Opening



Carefully move the frame into the rough opening. Shim the frame as needed to ensure it is plumb, level, and square. **At this stage, do not install the head screws; leave them out until the fixed panel has been installed.**



**IMPORTANT:** Correct any issues with the rough opening before proceeding with installation. Failure to install into square, level, and plumb openings may result in denial of warranty claims related to operational or performance issues.

## 3. Frame Level and Square Check

Once the frame is positioned in the opening, recheck that it is **level, plumb, and square**. Confirm the frame is fully supported and **shows no signs of bowing, twisting, or bending**. Make any necessary corrections before final assembly.



# DOOR ASSEMBLY

## 1. Sill Riser

On the fixed panel side of the door frame, **snap the sill riser securely into place**, ensuring it is fully seated along the entire length of the sill.

**NOTE: DO NOT SECURE THE SILL RISER AT THIS TIME. ENSURE PROPER ALIGNMENT BEFORE FASTENING**



**Align the sill riser with the door sill notch.** When installed correctly, the sill riser will stop short of the jamb, creating a weep hole for proper water drainage. See the image below for proper installation.

## 2. Secure Sill Riser to Sill



Secure the sill riser to the sill using #6 × 1-1/4" white flat Phillips head screws. Install screws as specified to ensure the sill riser is firmly attached and properly seated.

## 3. Install Fixed Jamb Snubbers

Install the two fixed jamb snubbers on the fixed panel side jamb of the door frame. Secure each snubber using #6 × 1-1/4" white flat Phillips head screws, ensuring they are properly seated.



**For OceanView Impact Doors:** Install the top impact snubber on the fixed side jamb as specified.

**IMPORTANT NOTE – OceanView Impact Door Installation:** Install a snubber at the center of the head, aligned with the center of the fixed panel, as required for proper impact performance.

## 4. Install Fixed Panel L-Brackets

Tap one L-bracket into the top and one L-bracket into the bottom of the fixed panel, ensuring each bracket is fully seated.



**NOTE: Trim the corners of the fixed door panel if required.**

## 5. Apply Silicone to Fixed Jamb



Run a continuous bead of silicone caulk along both sides of all fixed jambs on the exterior of the frame, as shown in the image. The nailing flange should also be embedded in a continuous bead of caulk to prevent water from entering through the nail holes in the flange.



**FOR OCEANVIEW DOORS:** Apply sealant against the snubber located in the head to ensure the panel properly adheres and forms a secure seal.

## 6. Install Stationary Panel

Leave the head installation screws out to provide sufficient clearance for the stationary panel. Lift the door panel into the center of the head track and guide it aware into the jamb. Slide the panel into its final position.

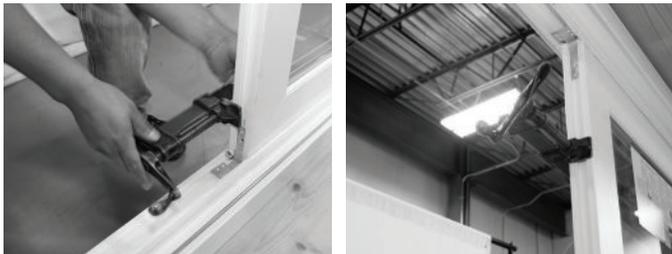


**IMPORTANT: For OceanView impact-rated doors with a head snubber, the panel must be slid into place on top of the fixed panel riser rather than lifted into the head, as the snubber prevents the panel from being lifted into position. Two people are required to lift and position the door panel, and suction cups should be used if necessary to safely handle the panel.**

# DOOR ASSEMBLY

## 8. Install Fixed Panel L-Brackets

Ensure the door panel is fully seated in the frame. Clamp the door panel to the jamb at both the top and bottom to hold it securely in place.



**Note:** Verify the panel is fully engaged in the fixed jamb bracket.

## 9. Secure Bottom Fixed Panel L-Bracket to Sill

Secure only the bottom fixed panel L-bracket by fastening it into the sill as specified. Ensure the bracket is fully seated and properly aligned to hold the panel securely in place.



**NOTE:** Use #8 x 3/4" flat Phillips head screws.

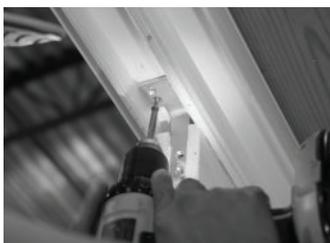
## 10. Checking Head and Reveal



Measure the reveal from the head to the edge of the stationary panel at both ends and at the center to confirm the panel is flat, level, and properly aligned. This measurement should be approximately 3.5" from the frame to the visible glass at the head and both jambs.

## 11. Secure Top Fixed Panel L-Bracket to Head

Once the fixed panel head reveal has been checked and confirmed to be even and flat, secure the top fixed panel L-bracket to the head.



## 12. Fasten Frame to Rough Opening

Once the frame has been verified as level, plumb, and square, securely fasten the door frame to the rough opening using manufacturer-specified fasteners and installation standards at the designated fastening locations. Fasten through the center of the nail fin slots, installing fasteners near each corner and then in every other slot along the fin.



While fastening, hold the door frame firmly against the interior stop to maintain proper positioning.

**IMPORTANT:** Ensure the frame remains square throughout the fastening process. Do not over-tighten fasteners. Recheck the frame for level, plumb, and square as fastening progresses, and make adjustments as necessary.

## 13. Fasten Head to Rough Opening



Once the door panel is properly installed and leveled, secure the head to the rough opening as specified.

**NOTE:** Ensure squareness is maintained.

## 14. Install Panel Interlock



Slide the panel interlock into the end of the stationary panel. Use a mallet to gently tap the interlock into place until fully seated. Trim the weatherstripping to match the length of the interlock.

## 15. Trim Weatherstripping



Trim extra weatherstripping if necessary.

## 16. Check Stationary Door Panel for Level

Check the stationary door panel to ensure it is level. Make any necessary adjustments before proceeding.

# DOOR ASSEMBLY

## 17. Pre-Drill Panel Interlock Holes

Pre-drill holes every 12 inches in the panel interlock channel. Follow the factory groove to ensure adequate clearance for the cover.



**NOTE:** Use a 1/8" drill bit when drilling the holes.

## 18. Secure Panel Interlock

Fasten the panel interlock to the stationary door panel using the specified screws. Ensure the interlock is fully seated and securely attached.



**NOTE:** Secure using a #8 x 1" self-tapping screw.

## 19. Install Frame Snap Cover

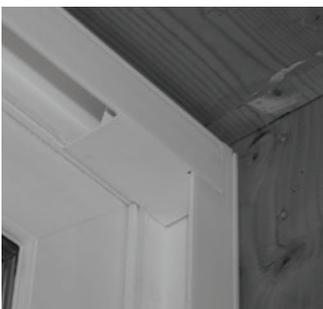
Snap the snap cover into the interlock.

**NOTE:** Trim the snap cover if necessary.



## 20. Install Sash Stops

Snap the sash stop into the top and the bottom of the inside jamb.



## 21. Fasten Stationary Jamb



Secure the stationary jamb by fastening through the weatherstripping channel.

**Note:** Install a #6 x 3/4" Phillips flat head screw every 12 inches, from top to bottom.

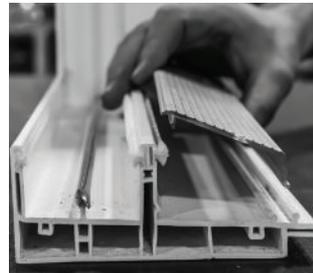
## 22. Install Jamb Cover

Snap the jamb cover into place on the interior jamb of the patio door, ensuring it is fully seated along its length.



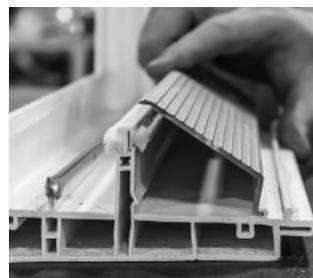
**NOTE:** Trim the jamb cover if necessary for proper fit.

## 23. Exterior Sill Cover Installation Instructions



### Step 1: Position the Sill Cover

Place the sill cover on the exterior side of the patio door sill. Ensure the sloped side faces the exterior to allow proper water drainage.



### Step 2: Insert the Bottom Edge

Insert the bottom edge of the sill cover into the sill groove. Make sure it is properly aligned along the full length of the sill.



### Step 3: Secure the Cover

Once the bottom edge is seated, tap the top of the sill cover lightly with a rubber mallet until it snaps securely into place. Work your way along the length of the sill to ensure the cover is fully seated.

**NOTE:** Trim the bottom of the sill cover at the threshold as needed to achieve a tight, secure fit.

# DOOR ASSEMBLY

## 24. Prepare Active Door Panel for Installation



Before installing the active panel, lay the panel flat on a protected surface to prevent damage.

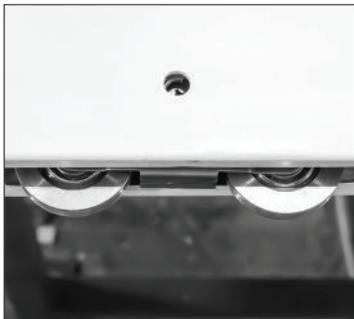
Lubricate the rollers, then adjust them fully so the rollers are raised completely into the panel prior to installation.

**Ensure both rollers are evenly adjusted before setting the panel into the frame.**



### Raise the rollers

Turn the adjustment screws clockwise to raise the rollers fully into the panel.



### Lower the rollers

Turn the adjustment screws counterclockwise to lower the rollers.

## 25. Install Active Door Panel

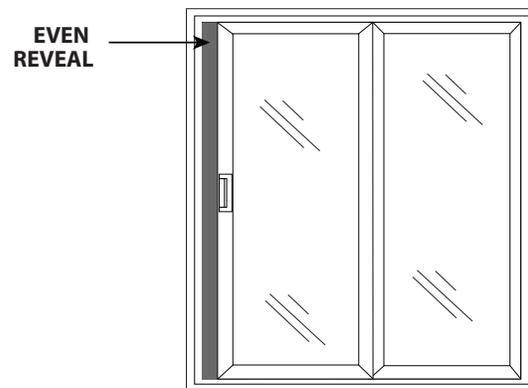
Tilt the panel toward the door opening. Lift the panel up into the head track, then lower the bottom into the appropriate sill channel.



**NOTE: Ensure the rollers at the bottom of the door panel are raised into the panel prior to installation to allow for easier placement.**

## 26. Leveling Sliding Door

1. Slide the panel to the almost closed position. Check the reveal between the panel and the frame jamb; the gap should be even along the entire vertical edge of the panel.



2. If the reveal is uneven, adjust the panel by lowering the rollers using the adjustment screws in the two holes located on the exterior side of the panel until the reveal is uniform and the panel operates smoothly
3. With the door panel fully lowered, adjust the rollers so that the operable panel aligns with the stationary panel(s), penetrates the sill track by at least  $\frac{3}{8}$ " on both ends, and creates an even reveal.
4. Turn the adjustment screws clockwise to raise the rollers or counterclockwise to lower them. Use a handheld #3 Phillips screwdriver only to prevent damage or stripping of the hardware.

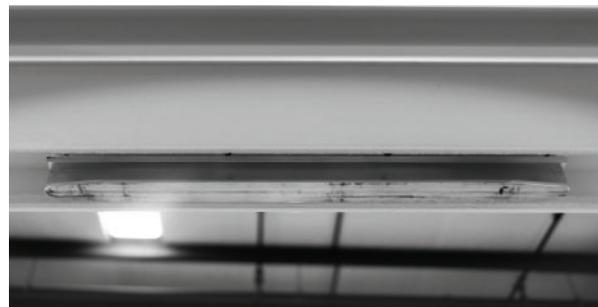


**Note: Check the door against the jamb to ensure it is plumb during adjustment. As a best practice, use suction cups to safely raise and adjust the panels.**

5. Verify smooth operation of the panel. Proper roller adjustment will ensure optimal performance and sealing.
6. Tap in the adjustment screw hole covers.

## 27. OCEANVIEW IMPACT PATIO DOORS ONLY

Install one interlock bracket into the top channel of the operable track.



# KEYED HANDLE ASSEMBLY

## 1. Cut Cylinder Tailpiece and Insert Into Handle



Cut the cylinder tailpiece at the second notch from the cylinder, then insert the cylinder into the exterior handle.

## 2. Install Exterior Handle and Backplate



Insert the exterior handle on the outside of the door, as shown in the image.

## 3. Exterior Handle and Backplate Installation



Place the backplate on the interior side of the door and insert the two screws through the backplate into the exterior handle.

**NOTE: Do not tighten the screws at this time.**



## 4. Tighten Screws

If the alignment is correct, tighten the two screws to secure the handle assembly.



**NOTE: Do not over-tighten the screws, as this may cause the handle to bind or malfunction.**

## 5. Secure Interior Handle



Insert the two screws through the side of the interior handle and tighten to secure it in place.

## 6. Strike Installation

Align the strike with the lock, mark the location on the jamb, and install the strike onto the door jamb as specified.



**NOTE: After installing the strike, verify that the lock functions properly and engages smoothly.**

## 7. Test Handle and Lock Operation



Once all steps are complete, test the handle and locking function, if applicable, to ensure proper operation.



851 Hemlock Road  
Morgantown, PA 19543-0499  
Visit us at [www.Viwinco.com](http://www.Viwinco.com)

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